

PROVIDING A TOTAL SOLUTION FOR HIGH STANDARD SAFETY CIRCUIT PROTECTION

# Alpha Therm GmbH: Ihr Offizieller Vertriebskanal für SETsafe/SETfuse

Die Alpha Therm GmbH mit Sitz in Plankstadt, Deutschland, ist stolz darauf, der offizielle Vertriebskanal für SETsafe/SETfuse in Deutschland, Europa und weltweit zu sein. Unsere langjährige Partnerschaft mit SETsafe/SETfuse basiert auf einem erfolgreichen und vertrauensvollen Geschäftsmodell.

Wir repräsentieren SETsafe/SETfuse auf internationalen Messen wie der Electronica, InterSolar, ees und vielen weiteren. Von kleinen Standardsicherungen bis hin zu komplexen, kundenspezifischen Automotive-Projekten – wir haben alles erfolgreich umgesetzt. Mit unserer umfassenden Lagerhaltung in Deutschland gewährleisten wir schnelle und zuverlässige Lieferungen.

Kontaktieren Sie uns! Unser kompetentes Team berät Sie ausführlich und findet die optimale Lösung für Ihre Anforderungen. Vertrauen Sie auf Alpha Therm GmbH und SETsafe/SETfuse – Ihre Partner für innovative Sicherheitslösungen.

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# Alpha Therm GmbH: Your Official Distribution Channel for SETsafe/SETfuse

Alpha Therm GmbH, based in Plankstadt, Germany, is proud to be the official distribution channel for SETsafe/SETfuse in Germany, Europe, and worldwide. Our long-standing partnership with SETsafe/SETfuse is built on a successful and trustworthy business model.

We represent SETsafe/SETfuse at international trade fairs such as Electronica, InterSolar, ees, and many more. From small standard fuses to complex, customized automotive projects, we have successfully handled it all. With our extensive warehousing in Germany, we ensure fast and reliable deliveries.

Contact us today! Our competent team will provide you with detailed advice and find the optimal solution for your requirements. Trust Alpha Therm GmbH and SETsafe/SETfuse – your partners for innovative safety solutions.

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# Description



Thermally Protected Varistors - Mechanically Off TypeThermally Protected Varistors (TFMOV) are thermally protected varistors. TFMOVs have all the characteristics of a varistor (MOV) with the added benefit of thermal protection.MOVs are subject to two types of deterioration: natural deterioration due to prolonged operation, and deterioration due to abnormal surges. When a surge occurs, the leakage current of the degraded MOV increases continuously, causing the surface temperature of the MOV to rise continuously and the possibility of fire. At this time, the heat of the MOV in TFMOV is conducted to the cryogenic alloy solder joint, which senses the abnormal temperature and operates (fuses), driving the spring slider to cut off the circuit, disconnecting the MOV from the main circuit and thus protecting the entire circuit, as well as the MOV itself will not continue to heat up, and the phenomenon of catching fire.

SETfuse (SETsafe | SETfuse) thermally protected varistor-mechanical release type TFMOV10M series is mainly composed of varistor (MOV), mechanical release device, flame-retardant housing and metal components (pins, springs). Nominal Discharge Current: 20 kA; Maximum Continuous Operating Voltage: (385 ~ 680) VAC; Maximum Continuous Operating DC Voltage: (505 ~ 900) VDC Safety Certification: UL, cUL, TUV, CE; RoHS, REACH compliant.

#### Schematics







**TFMOV (Mechanical trip)** 

#### **TFMOV (Mechanical trip)**

#### Features

- Overvoltage Protection has High Breaking Capacity and Fast Trip Response
- It Can Meet the Working Temperature of -40 ~ 105 °C
- Thermal Protection, High Reliability
- Small Size
- Remote Signal Contact for Failure Indication
- High Energy Capacity
- Sealing Material, Flame-retardant to V0 (UL 94)
- Comply with UL 1449 / IEC 61643-11

# Applications

- Telecom Equipment
- String Inverter in Photovoltaic System
- AC / DC Power Supply
- Uninterruptable Power Supply (UPS)
- Surge Protective Device (SPD)
- Electric Meter
- Power Distribution Unit (PDU)
- Lightning Protection Socket



# Agency Approvals

Agency Symbol	Standards	The File No. and certification No. obtained by SETsafe   SETfuse	Category
RL®	UL 1449 4th	E322662	Туре 4СА Туре 1СА
c FL°	CSA C22. 2 NO. 5 CSA C22. 2 NO. 4	E322662	Type 4CA Type 1CA
TÜVRheinland	EN 61643-11, EN 61643-31	J 50522548 / J 50522558	Class I and Class II
CE	IEC/EN 61643-11, IEC/EN 61643-31	AN 50522552 / AN 50522561	Class I and Class II
Environment	RoHS & REACH	Complian	t

# **Part Numbering System**



Reminder:

1. Pin number and other options are used only as identification codes for internal unique specifications and are not part of the product model

2.Part numbering system in the datasheet is only for selecting correct parameter and product features. Before plaing order, please contact us for specifications and use the part number and product code in the specification s to place order to ensure the part is correct. Product code is the unique indentification.

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Internet of the second se	P2 P4 P3 P1	
Note: Unit: mm		_ <b>⊸</b> W2

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 $\mathbf{L}_{\mathbf{1}}$ 

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 $T_2$ 

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 $W_1$ 

 $5.0\pm0.2$ 

F<sub>2</sub>

 $4.0\pm0.5$ 

 $W_2$ 

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F<sub>3</sub>

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Т

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F4

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### **TFMOV** Thermally Protected Varistors-Mechanical trip

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# **Specifications**

Model	Nominal System Voltage	Nominal Varistor Voltage @1mA	ominal Max. Nominal Impulse Max. aristor Continuous Discharge Discharge Discharge Operating Current Current Current ⊉1mA Voltage (8/20 µs) (10/350 µs) (8/20 µs)		Voltage Protection Level	UL1449	IEC/EN 61643-11	IEC/EN 61643-31			
	Un	VDC	MC	OV	I <sub>n</sub>	I <sub>imp</sub>	I <sub>max</sub>	Up			
	VAC(V)	(V)	U <sub>c</sub> (VAC)	U <sub>cpv</sub> (VDC)	(kA)	(kA)	(kA)	(∨)	DC Type 4CA	Class I and Class II	Class I and Class II
TFMOV25M385T1	277	620	385	505	20	7.5	40	1800	●	•	•
TFMOV25M440T1	347	680	440	585	20	7.5	40	2100	•	•	•
TFMOV25M510T1	347	820	510	670	20	6.5	40	2400	•	•	•
TFMOV25M550T1	480	910	550	745	20	6.5	40	2700	●	•	•
TFMOV25M575T1	480	950	575	760	20	6	40	2800	●	●	•
TFMOV25M625T1	480	1000	625	825	20	6	40	2900	•	•	•
TFMOV25M680T1	480	1100	680	900	20	6	40	3000	•	•	$\bullet$

Note:

1. The Value of Voltage Protection Level ( $U_p$ ) is determined according to IEC 61643-11:2011 clause 6.4.

Preferred values of voltage protection level (kV): 0.08, 0.09, 0.10, 0.12, 0.15, 0.22, 0.33, 0.4, 0.5, 0.6, 0.7, 0.8, 0.9, 1.0, 1.2, 1.5, 1.8, 2.0, 2.5, 3.0, 4.0, 5.0, 6.0, 8.0, 10.

2.."•" indicates that the product has been certified.

# **Packaging Information**







#### Unit: mm;

Please contact us if you have special packaging requirements.

Item	Tube	Carton
Dimensions (mm)	46 × 43 × 318	400 × 400 × 250
Quantity (PCS)	17	340

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# Wave Soldering Parameters (Reference)



Preheating Time Dwelling Time Cooling Time

Time (s)

ltem	Temp. (°C)	Time (s)
Preheating	80 ~ 120	60 ~150
Dwelling	250 ~ 270	4 ~ 6

# **Recommended Hand-Soldering Parameters**

Item	Condition
Iron Temperature	350 °C (Max.)
Soldering Time	4 seconds (Max.)
Distance between Soldering Point and the Bottom of Product	2 mm (Min.)



# **MOV Operation Principle**



# **Thermal Protection MOV**

Figure a is a surge protection circuit commonly used in power supplies. MOV is used to suppress the surge voltage and protect the subsequent circuit. There is a risk of burning when the varistor degrades or fails. In the high-reliability surge protection circuit of Figure b, in order to improve the safety of the circuit, a thermal protection varistor TFMOV is used as the surge voltage protection element. TFMOV is a combination of varistors (MOV) and thermal protection component. When the temperature of the MOV is abnormally exceeded, the thermal fuse will be opened first, so that the failure mode of the MOV appears to be open-circuit failure.





Figure b: High reliability surge protection circuit

SETsafe SET fuse

#### **TFMOV** Thermally Protected Varistors-Mechanical trip

# **Benefits**





Hidden Danger

# Safety



#### **TFMOV Failure Simulation**

During the electrical performance degrading of varistor, the inbuilt ATCO will open the circuit when the leakage current of varistor increases to tens of micro Amperes. As shown in the figure above, this is a safe open circuit failure.





Hole in Varistor

#### **MOV Failure Simulation**

The electrical performance of varistor degrades with operating, mostly the varistor voltage drops, and leakage current increases. The heat accumulation can cause the temperature increase sharply and varistor results in thermal breakdown to short circuit status. It's very dangerous.

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# **Application Options**



#### PV Inverter



#### Power Strips (Surge Protector)



#### Remote Radio Unit (DC Type)



# Design

When a single TFMOV surge capacity can't meet the requirement of customers, paralleling more TFMOVs is recommended. Due to its nonlinear current-voltage characteristics, please pay attention to below tips:

- 1. Use the TFMOV from the same manufacturer with same model to parallel.
- 2. Control the varistor voltage; Typically, the varistor voltage deviation should be less than 1% in the same group (between the Max and Min), and meet the next tip at the same time.
- 3. Calculate the average surge capacity for each TFMOV and keep a margin at least 10%.
- 4. Design the layout like Figure.2. to make sure the surge capacity is divided averagely.



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# Glossary

Item	Description
V <sub>N</sub>	Nominal Varistor Voltage Voltage, at specified d.c. current used as a reference point in the component characteristic.
8/20 µs	<b>8/20 Current Impulse</b> Current impulse with a nominal virtual front time of 8 μs and a nominal time to half-value of 20 μs. — (IEC 61643-11)
1.2/50 μs	<b>1.2/50 Voltage Impulse</b> Voltage impulse with a nominal virtual front time of 1.2 μs and a nominal time to half-value of 50 μs. — (IEC 61643-11)
Uc	Maximum Continuous Operating Voltage   Maximum r.m.s. voltage, which may be continuously applied to the SPD's mode of protection.   — (IEC 61643-11)
I <sub>n</sub>	Nominal Discharge Current   Crest value of the current through the SPD having a current waveshape of 8/20.   — (IEC 61643-11)
l <sub>imp</sub>	Impulse Discharge Current for Class I Test Crest value of a discharge current through the SPD with specified charge transfer Q and specified energy W/R in the specified time. — (IEC 61643-11)
I <sub>max</sub>	Maximum Discharge Current   Crest value of a current through the SPD having an 8/20 waveshape and magnitude according to the manufacturers specification. $I_{max}$ is equal to or greater than $I_n$ .   — (IEC 61643-11)
Vc	Clamping Voltage Peak voltage developed across the varistor terminations under standard atmospheric conditions, when passing an 8/20 µs class current pulse. — (IEC 61643-11)
Cv	Capacitance   Capacitance across the MOV measured at a specified frequency and voltage.   — (IEC 61643-11)
Modes of protection	Mode of protection of an SPD   An intended current path, between terminals that contains protective components, e.g. line-to-line, line-to-earth, line-to-neutral, neutral-to-earth.   — (IEC 61643-11)
U <sub>p</sub>	Voltage Protection Level Maximum voltage to be expected at the SPD terminals due to an impulse stress with defined voltage steepness and an impulse stress with a discharge current with given amplitude and waveshape. — (IEC 61643-11)
IP	Degree of protection of enclosure Classification preceded by the symbol IP indicating the extent of protection provided by an enclosure against access to hazardous parts, against ingress of solid foreign objects and possibly harmful ingress of water — (IEC 61643-11)
MOV	Varistors   A resistive device with nonlinear voltammetry characteristics   — (IEC 61643-11)



# Patents

Name	Region	Category	Patent NO.
Varistor with In-built Alloy-Type Thermal Fuse	China	Patent for Invention	ZL 200510044661.5
A Protection Pluggable Module with Over Current、Over Voltage、 and Over Temperature Protection Function	China	Utility Model	ZL 201020244488.X
A Varistor with Double Protection Function	China	Utility Model	ZL 201020255481.8
Surge Protection Module Applicable for Power Strip	China	Utility Model	ZL 201120107173.5
A Surge Protection Module Applicable for Power Strip	China	Patent for Invention	ZL 201110092261.7
A New Type of Varistor and Surge Protective Device with Thermal Protection	China	Utility Mode	ZL 201420306127.1
A Surge Protective Device	China	Utility Modeel	ZL 201420415059.2
A Varistor and Thermal Protection Component Combination	China	Utility Mode	ZL 201520376567.9
合金型温度ヒューズ付のバリスタ	Japan	Utility Mode	3142835
Varistor with an Alloy-Type Temperature Fuse	Australia	Utility Mode	2007100456
Varistor with an Alloy-Type Temperature Fuse	Taiwan	Utility Model	M 300855
Varistor with an Alloy-type Temperature Fuse	Canada	Patent for Invention	2588819
Metal Oxide Varistor with Built-in Alloy-Type Temperature Fuse	USA	Patent for Invention	US 8780521
Varistor with In-built Alloy Type Thermal Fuse (with Housing)	USA	Patent for Invention	US 9355763





# ATTENTION

### Usage

- 1. The voltage applied continuously to the TFMOV can not exceed its maximum continuous operating voltage U<sub>c</sub>.
- 2. When atmosphere press is from 45 kPa to 106 kPa, the related altitude shall be from 5000 meters to 500 meters.
- 3. Do not touch the product body or pins directly when power is on, to avoid electric shock.
- 4. Do not clean the TFMOV with strong polar solvent such as ketone, esters, benzene, halogenated hydrocarbon, to avoid damaging the enclosure.
- 6. It should have a reliable grounding when using these products.

# Replacement

TFMOV is a non-repairable product. For safety sake, please use equivalent TFMOV for replacement.

# Storage

Do not store TFMOV at high temperature, high humidity or corrosive gas environment. To avoid reducing the solderability of the pins, please use them up within 1 year after receiving the goods.

# **Installation Position**

Do not install the TFMOV on a place that may often suffer severe continuous vibration.

# **Mechanical Stress**

Do not take violent action such as knocking when assembling to avoid mechanical damage.

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750	680	625	575	550	510	460	440	420	385	350	320	300	275	250	230	210	190	175	150	140	130	115	95	75	60	50	40	35	30	25	2
750	680	625	575	550	510	460	440	420	385	350	320	300	275	250	230	210	190	175	150	140	130	115	95	75	60	50	40	35	30	25	ΔC
	TFMOV25M680TI	TFMOV25M625TI	TFMOV25M575TI	TFMOV25M550TI	TFMOV25M510TI		TFMOV25M440TI		TFMOV25M385TI																					0	00
TFMOV20M750	TFMOV20M680	TFMOV20M625		TFMOV20M550	TFMOV20M510	TFMOV20M460		TFMOV20M420	TFMOV20M385	TFMOV20M350	TFMOV20M320	TFMOV20M300	TFMOV20M275	TFMOV20M250	TFMOV20M230	TFMOV20M210	TFMOV20M190	TFMOV20M175	TFMOV20M150	TFMOV20M140	TFMOV20M130	TFMOV20M115	TFMOV20M95	TFMOV20M75	TFMOV20M60	TFMOV20M50		0		0	20
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TFMOV05M750	TFMOV05M680	TFMOV05M625		TFMOV05M550	TFMOV05M510	TFMOV05M460		TFMOV05M420	TFMOV05M385	TFMOV05M350	TFMOV05M320	TFMOV05M300	TFMOV05M275	TFMOV05M250	TFMOV05M230	TFMOV05M210	TFMOV05M190	TFMOV05M175	TFMOV05M150	TFMOV05M140	TFMOV05M130	TFMOV05M115	TFMOV05M95	TFMOV05M75	TFMOV05M60	TFMOV05M50		0		0	v
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