



Alpha Therm GmbH: Ihr Offizieller Vertriebskanal für SETsafe/SETfuse

Die Alpha Therm GmbH mit Sitz in Plankstadt, Deutschland, ist stolz darauf, der offizielle Vertriebskanal für SETsafe/SETfuse in Deutschland, Europa und weltweit zu sein. Unsere langjährige Partnerschaft mit SETsafe/SETfuse basiert auf einem erfolgreichen und vertrauensvollen Geschäftsmodell.

Wir repräsentieren SETsafe/SETfuse auf internationalen Messen wie der Electronica, InterSolar, ees und vielen weiteren. Von kleinen Standardsicherungen bis hin zu komplexen, kundenspezifischen Automotive-Projekten – wir haben alles erfolgreich umgesetzt. Mit unserer umfassenden Lagerhaltung in Deutschland gewährleisten wir schnelle und zuverlässige Lieferungen.

Kontaktieren Sie uns! Unser kompetentes Team berät Sie ausführlich und findet die optimale Lösung für Ihre Anforderungen. Vertrauen Sie auf Alpha Therm GmbH und SETsafe/SETfuse – Ihre Partner für innovative Sicherheitslösungen.

Kontakt:

• Tel.: [+49] 6202 / 575688 - 0

• E-Mail: <u>sales@alpha-therm.de</u>

Alpha Therm GmbH: Your Official Distribution Channel for SETsafe/SETfuse

Alpha Therm GmbH, based in Plankstadt, Germany, is proud to be the official distribution channel for SETsafe/SETfuse in Germany, Europe, and worldwide. Our long-standing partnership with SETsafe/SETfuse is built on a successful and trustworthy business model.

We represent SETsafe/SETfuse at international trade fairs such as Electronica, InterSolar, ees, and many more. From small standard fuses to complex, customized automotive projects, we have successfully handled it all. With our extensive warehousing in Germany, we ensure fast and reliable deliveries.

Contact us today! Our competent team will provide you with detailed advice and find the optimal solution for your requirements. Trust Alpha Therm GmbH and SETsafe/SETfuse – your partners for innovative safety solutions.

Alpha Therm GmbH Gewerbering 7 68723 Plankstadt Germany

Tel: +49 (0) 6202 / 575688 - 0 Fax: -10 E-Mail: sales@alpha-therm.de Web: www.alpha-therm.com





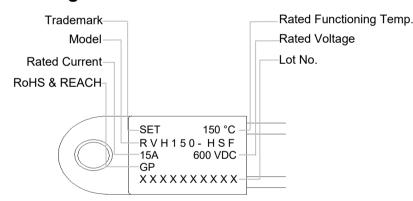


Description

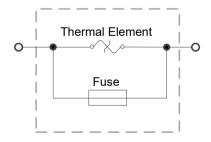
The Direct Current Thermal-Link Alloy Type (DC-ATCO) is a thermal-link that utilizes low melting point alloys, known as the thermal element, which fuse when heated to a specific fusing temperature. This allows for controlled circuit disconnection. The DC-ATCO is composed of various components, including case, filler material, a fuse, flux resin, the low melting point alloys (thermal element), electrode leads, sealant and stranded conductor.

The DC-ATCO is widely employed for over-temperature protection in electrical equipment and electric vehicles. Typically, the low melting point alloys (thermal element) are connected in series between two electrode pins. When the temperature reaches the predetermined fusing temperature of the DC-ATCO, the low melting point alloys (thermal element) melt and swiftly retract to the ends of the two pins, facilitated by the flux resin. This effectively disconnects the circuit. The SETsafe | SETfuse Direct Current Thermal-Link (Alloy Type) is available in axial and radial shapes, with a rated functioning temperature ranging from 102 °C to 187 °C, rated current 15 A, rated voltage 600 VDC. It is compliant with RoHS and REACH regulations.

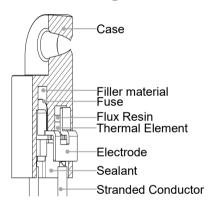
Marking



Product Schematic



Structure Diagram



Features

- 0 to 600 VDC Operating Voltage
- High Accuracy of Functioning Temp.
- Ceramic Case
- Non-Resettable
- RoHS & REACH Compliant

Applications

- Battery Cooling Heaters
- Air-Conditioners Heaters
- Pre-charged Resistors
- High Power LED

Customization

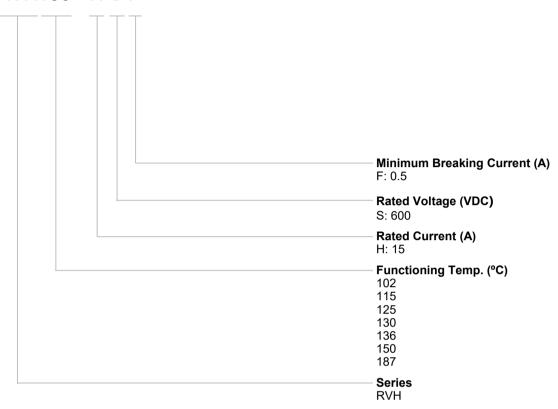
- Rated Functioning Temp.
- Stranded Conductor Size

RVH Series



Part Number System

RVH150 - HSF



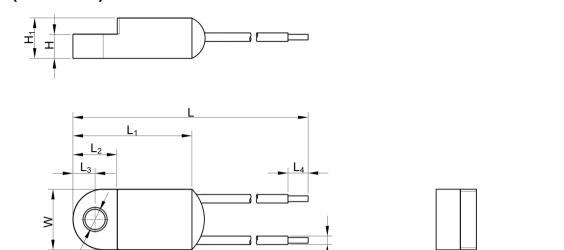
Reminder:

Part numbering system in the datasheet is only for selecting correct parameter and product features. Before placing order, please contact us for specifications and use the part number and product code in the specifications to place order to ensure the part is correct. Product code is the unique indentification.



RVH Series

Dimensions (Unit: mm)



L	L ₁	L ₂	L ₃	L ₄	W	Н	H ₁	D	d	
129.5 ± 5.0	29.5 ± 1.0	11.0 ± 0.5	5.5 ± 0.5	10.0 ± 1.0	15.0 ± 1.0	6.0 ± 0.5	10.0 ± 1.0	5.0 ± 0.5	AWG17	

Specifications

(<i>T</i> _f) °C		Model	/ _r (A)	U _r	Rated Functioning Temp.	T _h	T _m	I _{min}	RoHS REACH
	187	RVH187-HSF	15	600	182 *5	160	250	0.5	•
g Temp.	150	RVH150-HSF	15	600	146 ± 3	100	250	0.5	•
Functioning	136	RVH136-HSF	15	600	131 ± 3	75	250	0.5	•
ıctic	130	RVH130-HSF	15	600	126 ± 3	60	250	0.5	•
	125	RVH125-HSF	15	600	122 ± 3	65	250	0.5	•
Rated	115	RVH115-HSF	15	600	112 ± 3	72	250	0.5	•
	102	RVH102-HSF	15	600	99 -5	65	250	0.5	•

Note:

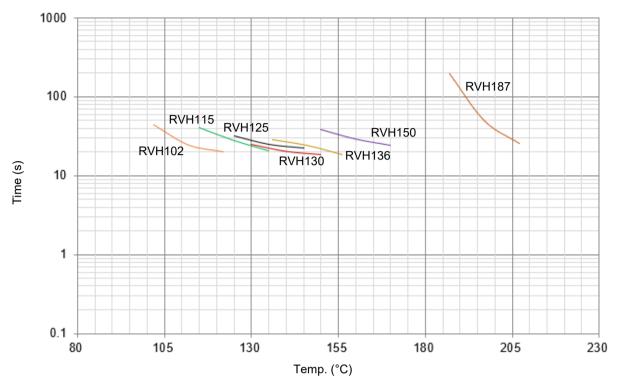
1. RoHS & REACH Comply.



RVH Series

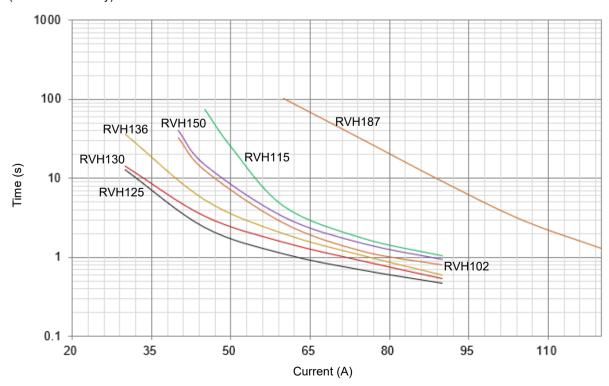
Temp.-Time Curve

The functioning temperature time curve of Alloy Thermal-Link in different Temp. oil bath (For reference only).



Current-Time Curve

This is an illustrated curve, describing the opening time at Multi-times rated current in the condition of the room Temp. 25 °C (For reference only).

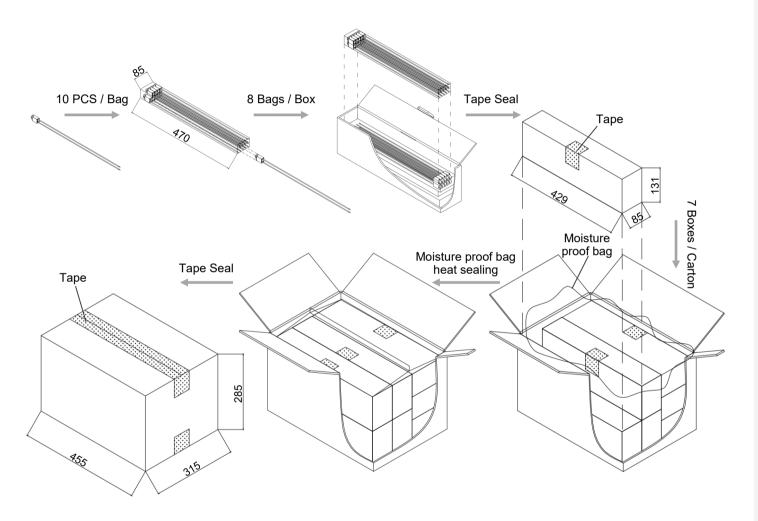




RVH Series

Packaging Information

Item	PE Bag	Вох	Carton
Dimensions (mm)	470 x 85	429 x 85 x 131	455 x 315 x 285
Quantity (PCS)	10	80	560
Gross Weight (kg)			9 ± 10%



RVH Series

Glossary

Item	Description
DC-ATCO	DC-Alloy Thermal-Link DC-Alloy type Thermal-Link, Alloy is thermal element.
T _f	Rated Functioning Temp. The temperature of the Thermal-Link which causes it to change the state of conductivity with a detection current up to 10 mA as the only load. Tolerance: T_f (0 / -10) °C (GB 9816, EN 60691, K60691). Tolerance: $T_f \pm 7$ °C (J60691).
Fusing Temp.	Fusing Temp. The temperature of the Alloy Thermal-Link which causes it to change its state of conductivity is measured with silicone oil bath in which the temperature is increased at the rate of 0.5 °C to 1 °C / minute, with a detection current up to 10 mA as the only load.
T _h	Holding Temp. The Maximum temperature at which a Thermal-Link will not change its state of conductivity when conducting rated current for 168 hours.
T _m	Maximum Temp. Limit The temperature of the Thermal-Link stated by the manufacturer, up to which the mechanical and electrical properties of the Thermal-Link having changed its state of conductivity, will not be impaired for a given time.
I _{min}	Minimum Breaking Current The minimum current that Fuse requires after the Alloy of Thermal-Link opens in the circuit.
I _r	Rated Current The current used to classify a Thermal-Link, which is the maximum current that Thermal-Link allows to carry and is able to cut off the circuit safely.
U _r	Rated Voltage The voltage used to classify a Thermal-Link, which is the maximum voltage that Thermal-link allows to carry and is able to cut off the circuit safely.



ATTENTION

Usage

- 1. When atmosphere pressure is from 80 kPa to 106 kPa, the related altitude shall be from -500 m to 2000 m.
- 2. Operating voltage less than rated voltage of DC-ATCO, operating current less than rated current of DC-ATCO.
- 3. Do not touch the DC-ATCO body or lead wires directly when power is on, to avoid burn or electric shock.

Replacement

DC-ATCO is a non-repairable product. For safety sake, it shall be replaced by an equivalent DC-ATCO from the same manufacturer, and mounted in the same way.

Storage

Do not store the DC-ATCO at the high temp., high humidity or corrosive gas environment. The product shall be stored at 25 ± 5 °C and ≤ 70% RH, avoid direct sunlight and shall use them up within 1 year after receiving the goods.

Installation

Make Sure the Temp. of Installation Position

- 1. It is recommended that a dummy DC-ATCO with inbuilt thermo-couple shall be used to determine the proper temp.
- 2. he terminal product should be tested to ensure that potential abnormal conditions do not cause ambient temp. to exceed the $T_{\rm m}$ of the DC-ATCO.
- 3. Mount the DC-ATCO at the location where temp. rises evenly.

Installation position of mechanical performance requirements

- 1. Ensure that the lead wire is long enough, and avoid actions such as press, tensile or twist.
- 2. The seal or body of DC-ATCO must not be damaged, burned or over heated.

RVH Series

Mechanical Connection

Riveting

- 1. Choose small resistivity riveting material and be riveted.
- 2. A flexible lead or lead with low resistance should be used to rivet the DC-ATCO.
- 3. Contact resistance should be minimal, Large contact resistance will lead to higher temp., DC-ATCO Functioning in advance.

Soldering

Hand-Soldering

- 1. Soldering should be carried out according to Table T-1.
- 2. The thermal element of DC-ATCO is thermal element with low melting point, which is jointed with DC-ATCO lead wires. Improper soldering operation (too high soldering temp., too long soldering time, too short lead wire etc.) may transfer more heat to the thermal element and DC-ATCO may open in advance.
- 3. When soldering conditions are more severe than those listed in Table T-1, a heat sink fixture should be used between soldering point and DC-ATCO body.
- 4. When soldering, please do not pull / push or twist DC-ATCO body or lead wires.
- 5. After soldering, let it naturally cool for longer than 20 seconds. During cooling, never move the DC-ATCO body or lead wires.

TABLE T-1 Hand-Soldering Time

Datad	Max. Allowable Soldering Time for Different Lead Wire Length (Fig.H-1)										
Rated Functioning Temp.		Time		Time		Time	Max. Soldering Temp.				
(T_{f})	Length	Tinned Copper Wire	Length	Tinned Copper Wire	Length	Tinned Copper Wire	тетр.				
(°C)	(mm)	(s)	(mm)	(s)	(mm)	(s)	(°C)				
76 ~ 101	10	1 ^a	20	2	30	3					
102 ~ 115	10 1ª		20	2	30	3					
116 ~ 135	10	1 ^a	20	3	30	5	400				
136 ~ 150	10	3	20	5	30	5					
151 ~ 230	10	4	20	6	30	7					

a: Auxiliary heat sink fixture is required to avoid DC-ATCO cutting off unexpectedly.

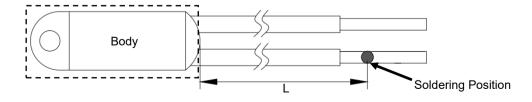


FIGURE T-1



RVH Series

Lead Wire Forming

- 1. If lead wire has to be bent, please pay attention to the distance between body and bending point. Refer to Table T-3.
- When bending leads, please use pincher or similar tools to fix the product as shown in Figure T-2 to avoid damaging the product.
- 3. During forming and mounting, lead wire should not be cut, nicked, bent sharply, to avoid breaking the product.
- Tangential forces on the leads must be avoided (i.e. pushing or pulling on the leads at angle to DC-ATCO body) as such forces may damage the seal of DC-ATCO.
- 5. Bending radius R: \geq 15 d, as shown in Figure T-2.

TABLE T-3 Distance between Body and Bending Point

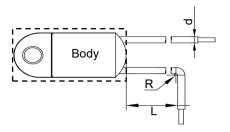


FIGURE T-2

	d	(mm)	< 1.0	1.0 to 1.2	> 1.2
Lead Wire	L	(mm)	≥ 3	≥ 5	≥ 10

Direct Current Thermal-Link Alloy Type (DC-ATCO) Features & Model List Overview

	230 221	0	0	0	0	0	0	0	0	0	
	205	0									
	200	0									
ပ္	187	TGH187-HVS^	ASL187A-LSF^	RSK187A-KSS [^]	RVH187-HSF [^]	ARL187-LRA^			RQF187-FQS^		
	160	0									
E	150	TGH150-HVS [^]	ASL150A-LSF^	RSK150A-KSS [^]	RVH150-HSF [^]	ARL150-LRA [^]	RPK150-HRZ [^]	TG150C-HQZ [^]	RQF150-FQS^	TG150C-JPZ [^]	
o.	145	0									
Ξ	139	0									
<u>1</u>	136	TGH136-HVS [^]	ASL136A-LSF^	RSK136A-KSS [^]	RVH136-HSF [^]	ARL136-LRA [^]	RPK136-HRZ [^]	TG136C-HQZ [^]	RQF136-FQS^	TG136C-JPZ [^]	
5	135	0									
اج.	133	0									Model
<u>0</u>	130	TGH130-HVS [^]			RVH130-HSF [^]				RQF130-FQS^		<u> </u>
t	125	TGH125-HVS [^]	ASL125A-LSF [^]	RSK125A-KSS [^]	RVH125-HSF [^]	ARL125-LRA^	RPK125-HRZ [^]	TG125C-HQZ [^]	RQF125-FQS^	TG125C-JPZ^	
듬	123	0									
ш	120	0									
Rated Functioning Temp. ($T_{ m f}$) $^{\circ}$ C	115	TGH115-HVS [^]	ASL115A-LSF [^]	RSK115A-KSS [^]	RVH115-HSF [^]	ARL115-LRA [^]	RPK115-HRZ [^]	TG115C-HQZ [^]	RQF115-FQS [^]	TG115C-JPZ^	
at	105	0									
œ	102	TGH102-HVS [^]	ASL102A-LSF [^]	RSK102A-KSS [^]	RVH102-HSF [^]	ARL102-LRA [^]	RPK102-HRZ [^]	TG102C-HQZ [^]	RQF102-FQS [^]	TG102C-JPZ [^]	
	97	0									
	93	0									
	86	0				ARL86-LRA^		TG86C-HQZ^	RQF86-FQS^		
	76) 0	0	0	0	0	0	0	0	0	
r (. Rated C	A) Current	15	30	25	15	30	15	15	10	20	
U _r (VI Rated V	DC)^ /oltage	850		600		5	00	4:	50	400	
U _r (V. Rated V	AC)* /oltage	· · · · · · · · · · · · · · · · · · ·		0			0) T	0	
Proc Struc	Product Structure							0			
			П	шш	и и		Ц Ц		Ш		
											1

Direct Current Thermal-Link Alloy Type (DC-ATCO) Features & Model List Overview

Produc Structur	:t														
U r (VAC) [*] Rated Voltag		60	00	0	0	690	5	00	0)			
Rated Curren U _r (VDC) [/] Rated Voltag	^			400		200 180					125				
r (A) Rated Curren		20	15	10	15	15	10	5	60	20	15	10	25		
	76) 0	TG86C-HSZ*	RPF86-FPF"											
	93 86		TC96C HC7*	RPF86-FPF^											
	97														
	102	TG102C-JSZ*							ALP102-PLZ^	QD102^	PD102^	TD102 [^]	SD102^		
1	105														
1	115	TG115C-JSZ*			ALP115-HLZ^					QD115^	PD115^	TD115^	SD115^		
L 1	120														
<u> </u>	123														
<u>;</u> 1	125	TG125C-JSZ*				HN125^*	HP125^*	HS125^*	ALP125-PLZ^	QD125^	PD125^	TD125^	SD125^		
	130									QD130^	PD430^	TD130^	SD130^		
ნ - <u>'</u>	133														
<u> </u>	135	0				UN 130	0	ПЭ 130		O 130.	PD136^	TD136^	0		
<u> </u>	139 136	O TG136C-JSZ*				O HN136^*	O HP136^*	O HS136^*		QD136^	0	O TD4264	SD136^		
<u>.</u> 1	145	0	0	0		0	0	0	0			0	0		
_	150	TG150C-JSZ*				HN150^*	HP150^*	HS150^*		QD150^	PD150^	TD150^	SD150^		
<u> </u>	160														
ე 1	187														
	200														
	205														
	230 221														

Direct Current Thermal-Link Alloy Type (DC-ATCO) Features & Model List Overview

Q125^* Q115^* Q102^* Q400	Q115* Q115* 25	Q115* Q115* Q1250	P125^* P115^* P102^* A00	P115* P102* 20 300	P115* P102* 250	TB130-UHZ^ TB125-UHZ^ TB115-UHZ^ TB102-UHZ^ 20 100	TB130-UJZ* TB125-UJZ* TB115-UJZ* TB102-UJZ* 0 0 125	TS125-RHZ^ TS115-RHZ^ TS102-RHZ^ 100	TS125-RJZ* TS115-RJZ* TS102-RJZ*	S115^ S102^ O O O O O O O O O O O O O O O O O O O	T115^ T102^ T15_ T15_ T6	50
Q125^* Q115^* Q102^* Q102^*	Q115*	Q115*	P125^* P115^* P102^* O	P115* P102*	P115* P102*	TB125-UHZ^ TB115-UHZ^ TB102-UHZ^	TB125-UJZ*	TS125-RHZ^ TS115-RHZ^ TS102-RHZ^ 0 10	TS125-RJZ*	S115^ S102^ O S102^	T115^ T102^ T102^ T15	0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0
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Q125^* Q115^* Q102^* Q102^*	Q115*	Q115*	P125^* P115^* P102^*	P115* P102*	P115* P102*	TB125-UHZ^ TB115-UHZ^ TB102-UHZ^ O	TB125-UJZ* TB115-UJZ* TB102-UJZ*	TS125-RHZ^	TS125-RJZ*	S115^ S102^	T115^ T102^	
Q125^* Q115^* Q102^*	Q115*	Q115*	P125^* P115^* P102^*	P115* P102*	P115* P102*	TB125-UHZ^ TB115-UHZ^ TB102-UHZ^	TB125-UJZ*	TS125-RHZ^ O TS115-RHZ^ O TS102-RHZ^	TS125-RJZ* TS115-RJZ* TS102-RJZ*	S115^ S102^	T115^ T102^	
Q125^* Q115^* Q115^* Q102^*	Q115*	Q115*	P125^* P115^* P102^*	P115* P102*	P115* P102*	TB125-UHZ^ TB115-UHZ^ TB102-UHZ^	TB125-UJZ*	TS125-RHZ^ O TS115-RHZ^ O TS102-RHZ^	TS125-RJZ* TS115-RJZ* TS102-RJZ*	S115^ S102^	T115^ T102^	0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0
Q125^* Q115^* Q115^* Q102^*	Q115*	O O O O O O O O O O O O O O O O O O O	P125^* P115^* P102^*	P102*	O O O O O O O O O O O O O O O O O O O	TB125-UHZ^ TB115-UHZ^ TB102-UHZ^	TB125-UJZ* TB115-UJZ* TB102-UJZ*	TS125-RHZ^ TS115-RHZ^ TS102-RHZ^	TS125-RJZ* TS115-RJZ* TS102-RJZ*	S115^ S102^	T115^ T102^	0 0 0 0 0 0
Q125^* Q115^*	Q115*	O O O O O O O O O O O O O O O O O O O	P125^* P115^* P115^*	O O P115*	O O O P115*	TB125-UHZ^ O TB115-UHZ^	TB125-UJZ* O TB115-UJZ*	TS125-RHZ^ O TS115-RHZ^	TS125-RJZ*	© © S115^	O O T115^	0 0 0 0
Q125^* Q115^*	O O O O O O O O O O O O O O O O O O O	O O O O O O O O O O O O O O O O O O O	P125^* P115^*	O O O P115*	O O O P115*	TB125-UHZ^ TB115-UHZ^	TB125-UJZ* TB115-UJZ*	TS125-RHZ^ TS115-RHZ^	TS125-RJZ* O TS115-RJZ*	© © S115^	O O T115^	0 0 0
Q125^*			P125^*			TB125-UHZ^	TB125-UJZ*	TS125-RHZ^	TS125-RJZ*			0 0
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Q136^*	Q136*	Q136*	P136^*	P136*	P136*	TB136-UHZ [^]	TB136-UJZ*	TS136-RHZ [^]	TS136-RJZ*	S136 [^]	T136^	
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Direct Current Thermal-Link Alloy Type (DC-ATCO) Features & Model List Overview

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ed Cu . (VD ed Vo	rrent C)^												60											
/ r (A			15	1		9	8.5	8	6		5		4		3	2.5	2	,		4		3	2	1
	86 76	R18^* R0^*		U18^*					C18^							V18^					F18^	X18^* X0*	K18^*	F18*
	93	0		0					0							0					0	0	0	C = 4.0*
	97	0																						
	102	R1^*		U1^*																	F1^	X1^*	K1^*	F1*
	105	0																						
	115	R2^*		U2^*				C2^				V2^		SF2 [^]							F2^	X2^*	K2^*	F2*
	120	0																						
	123	0																						
	125	R3^*		U3^*													H3^*					X3^*	K3^*	F3*
	130	R4^*		U4^*								V4^		SF4^							F4^	X4*	K4*	F4*
	133	0										V8^		SF8^							F8^	X8*	K8*	F8*
-	135	R5^*		U5^*																		X5*	K5*	
	136	0	0			0	0				0	0	X9^							K9^	0	X9*	K9*	0
	139	0	CR13^		0	M13^	C13^				SF13^	V13^	0							0	F13^	0	0	F13*
	145	R6^*		U6^*	C6^								X6^							K6^	F6^	X6*	K6*	F6*
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	221	R31^*		U31^*						C31^*					B31^*		H31^*	V31^*	V31*			X31*	K31*	
	230	0																						

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ADN205B-NDZ^

ADN230B-PDZ^

ADN230B-NDZ^

Direct Current Thermal-Link Alloy Type (DC-ATCO) Features & Model List Overview

139	
136)
135)
133)
130)
125	>
123	
120	

r (A) Rated Curre U_r (VDC) Rated Voltag

U_r (VAC) Rated Voltag

Radial Shape

Itage	250			250	125	250	125	250	125	250	125 						
C)*			0	250	125						125		0				
C)^ Itage	6	60		50								49		18	24		
) rrent	3	2	7		5	3			2		1	50	55	50	80		
76	XG0*	KG0*	0	C0*	0	B0^*	B0*	H0^*	H0*	V0^*	V0*	0	0	0	0		
86	XG18^*	KG18^*		C18^*	C18*	B18^*	B18*	H18^*	H18*	V18^*	V18*				0		
93	0														0		
97	0				C21^*		B21^*		H21^*		V21^*				0		
102	XG1^*	KG1^*		C1^*	C1*	B1^*	B1*	H1^*	H1*	V1^*	V1*				0		
105	0														0		
115	XG2^*	KG2^*	C2^	C2*		B2^*		H2^*		V2^*					0		
120	0														0		
123	0	0	0	0		0				0					0		
125	XG3^*	KG3^*	C3^	C3*		B3^*		0		V3^*					0	_	
130	XG4*	KG4*	C4^	C4*		B4^*		H4^*		V4^*					0	Model	
133	XG8*	KG8*	C8^	C8*		B8^*		H8^*		V8^*					0	0	
135	XG5*	KG5*	C5^	C5*		B5^*		H5^*		V5^*					0	-	
139 136	XG9*	KG9*	C13^	C13*		B13^* B9^*		H13^*		V13^* V9^*					0		
145	XG6*	KG6*	C6^	C6*		B6^*		H6^*		V6^*					0		
150	XG7*	KG7*	C7^	C7*		B7^*		H7^*		V7^*					0		
160	XG16*	KG16*				B16*									0		
187	0														0		
200	0														0		
205	XG32*	KG32*			C33*		B32*		H32*						0		
	7100								1101						100	4	

Product Structure

Axial Shape

Direct Current Thermal-Link (Alloy Type)

ADN230B-QBZ^