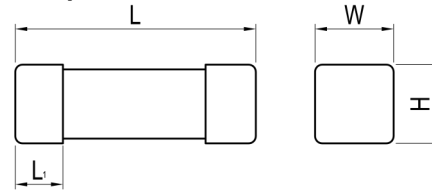


Miniature Fuses (Surface Mount Fuse-links)

SCF1032 Series, Fast Acting, Ceramic Tube

Dimensions (mm)



L	L ₁	W	H
10.3 ± 0.3	2.0 ± 0.2	3.2 ± 0.3	3.2 ± 0.3

Description

3.2 x 3.2 x 10.3 mm, Fast Acting, SMD fuse, designed to IEC & UL standards.

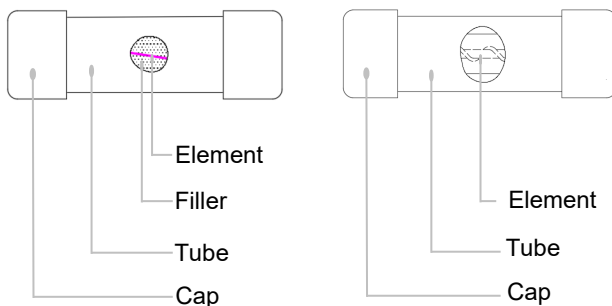
Features

- 3.2 x 3.2 x 10.3 mm
- Fast Acting
- Designed to IEC 60127-7 / UL248-14
- Lead-free (Pb-free)
- RoHS & REACH Compliant

Applications

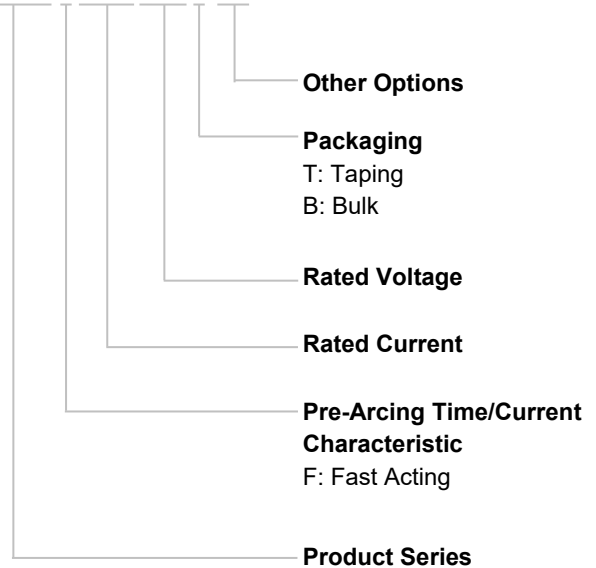
- Power Supply
- Household Appliance
- General Lighting
- Smart Home
- Office Equipment
- Electric Tool
- Medical Equipment
- Instruments and Apparatuses

Structure Diagram



Part Numbering System

SCF1032F1.25A250VT-001



Agency Approvals

Agency Approvals	Agency File Number	Ampere Range (A)
	on request	0.5 to 40
	Pending	0.5 to 40
	Pending	0.5 to 40

Glossary

Item	Description
Fuse	An overcurrent protective device with a fusible link that operates and permanently opens the circuit on an overcurrent condition.
Rated Current	The rated current of a fuse identifies its current-carrying capacity based on a controllable set of test conditions. Each fuse is marked with its rated current.
Rated Voltage	A maximum open circuit voltage in which a fuse can be used, yet safely interrupt an over-current. Exceeding the voltage rating of a fuse impairs its ability to clear an overload or short circuit safely.
Ampere Squared Seconds I^2t	The melting, arcing, or clearing integral of a fuse, termed I^2t , is the thermal energy required to melt, arc, or clear a specific current. It can be expressed as melting I^2t , arcing I^2t or the sum of them, clearing I^2t .
Time-current Characteristics	Under stated conditions of operation, the value of time as a function of the prospective current.
Rated Breaking Capacity	Value (r.m.s. for a.c.) of prospective current that a fuse-link is capable of breaking at a stated voltage under prescribed conditions of use and behaviour.

Miniature Fuses (Surface Mount Fuse-links)

SCF1032 Series, Fast Acting, Ceramic Tube

Specifications

Series	Rated Current	Rated Breaking Capacity	Average Typical Melting I^2t^a	Agency Approvals			Environmental	
	(A)			 TUV	 CQC	 cURus	RoHs	REACH
SCF1032	0.5	100 A@250 VAC 100 A@250 VDC 1000 A@125 VAC 1000 A@125 VDC / 75 VDC / 63 VDC / 48 VDC / 32 VDC	0.2	○	○	●	●	●
SCF1032	0.63		0.4	○	○	●	●	●
SCF1032	0.8		0.64	○	○	●	●	●
SCF1032	1		1.2	○	○	●	●	●
SCF1032	1.25		0.2	○	○	●	●	●
SCF1032	1.6		0.5	○	○	●	●	●
SCF1032	2		0.9	○	○	●	●	●
SCF1032	2.5		1.7	○	○	●	●	●
SCF1032	3		2.5	○	○	●	●	●
SCF1032	3.15		2.8	○	○	●	●	●
SCF1032	4		5.0	○	○	●	●	●
SCF1032	5		9.5	○	○	●	●	●
SCF1032	6.3		15	○	○	●	●	●
SCF1032	8		38	○	○	●	●	●
SCF1032	10		73	○	○	●	●	●
SCF1032	12		100	○	○	●	●	●
SCF1032	12.5		110	○	○	●	●	●
SCF1032	15		225	○	○	●	●	●
SCF1032	16		235	○	○	●	●	●
SCF1032	20		400	○	○	●	●	●
SCF1032	25	100 A@125 VAC 100 A@125 VDC	630	○	○	●	●	●
SCF1032	30		850	○	○	●	●	●
SCF1032	35		1200	○	○	●	●	●
SCF1032	40		1500	○	○	●	●	●

a: I^2t value is measured at $10 I_N$.

○: Pending

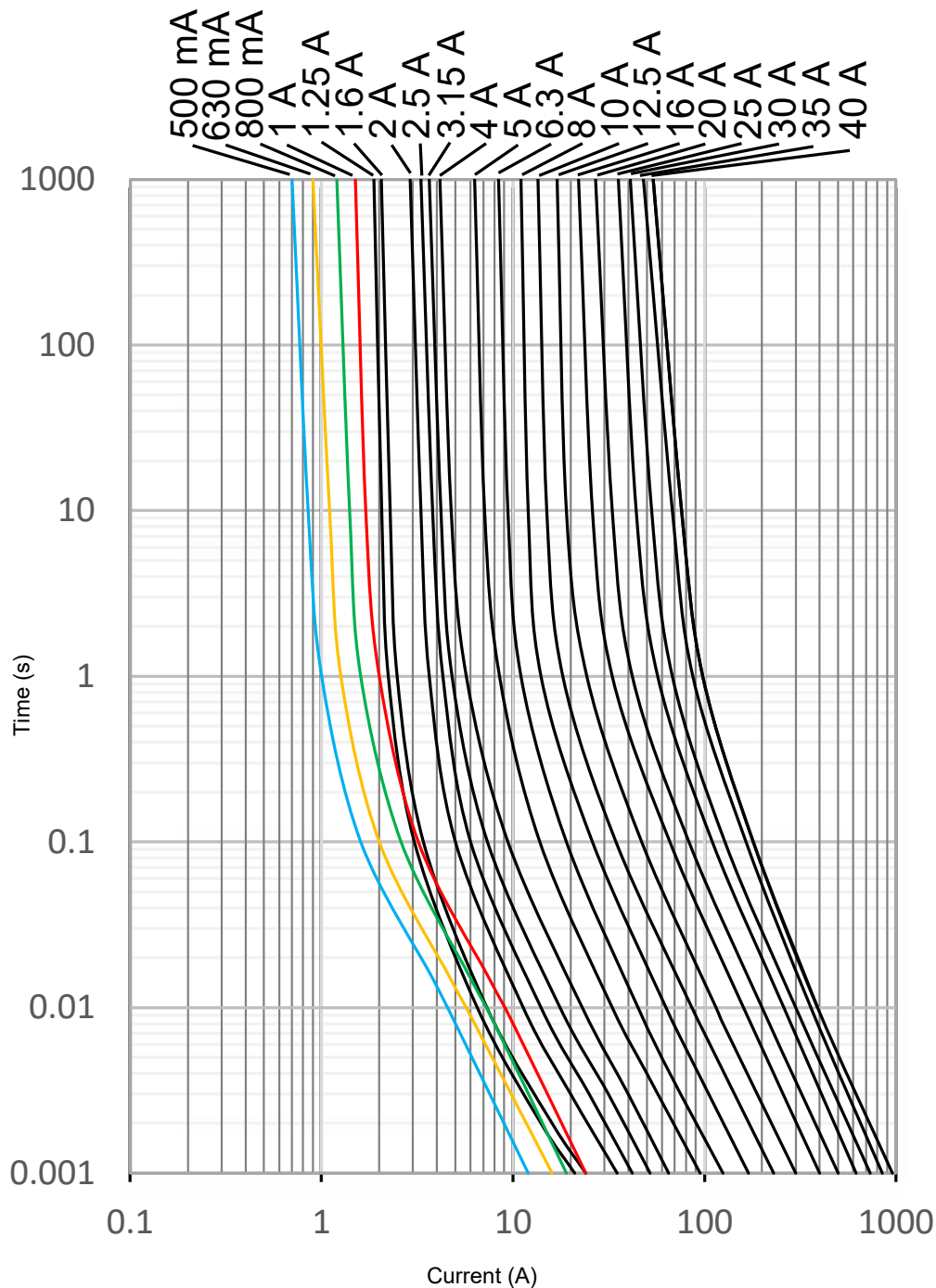
Miniature Fuses (Surface Mount Fuse-links)

SCF1032 Series, Fast Acting, Ceramic Tube

Opening Time / Current Characteristic

Rated Current (A)	1.0 I_N	2.0 I_N	10 I_N
	Min.	Max.	Max.
0.5 to 40	4 Hours	60 Seconds	60 ms

Time Current Curve (For Reference Only)



Reliability Test

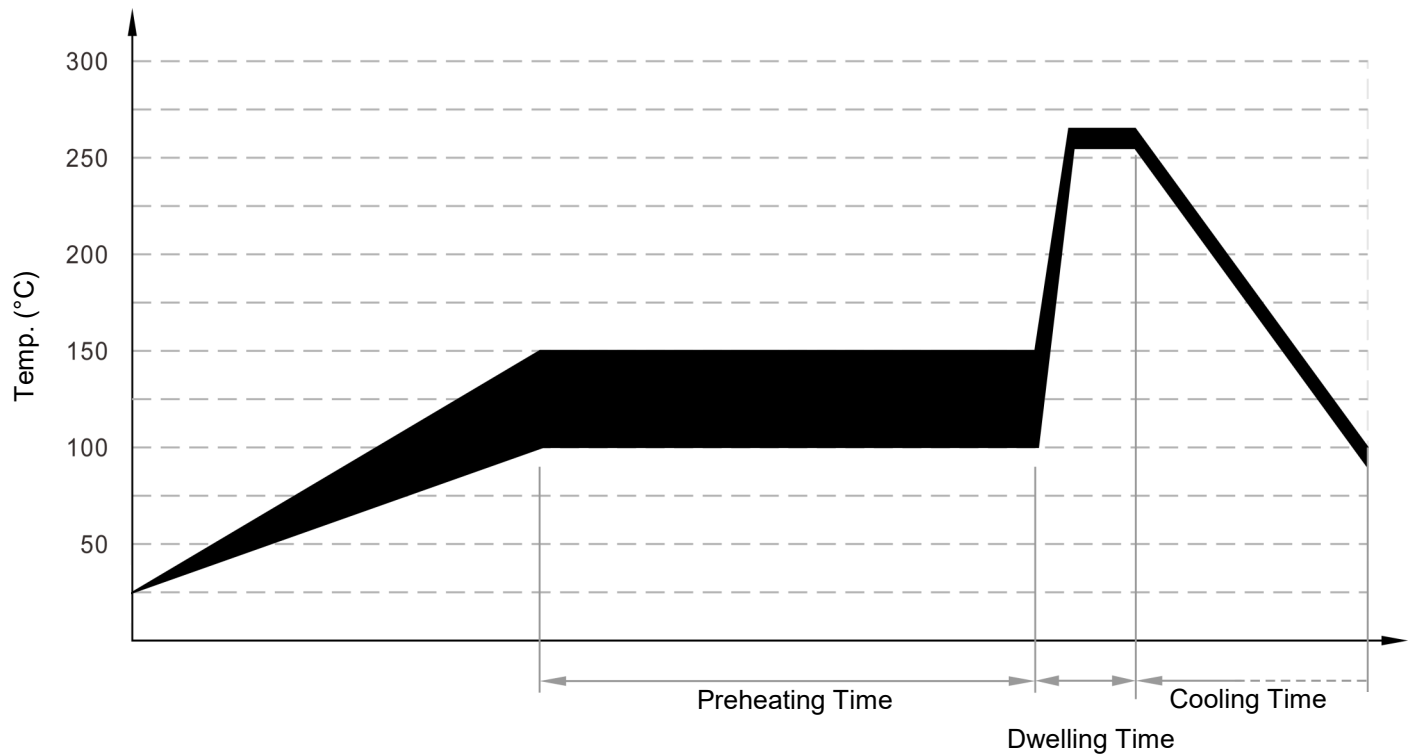
No.	Items	Inspection Standards	Standards
1	High Temp. Test	Test Condition: Temperature: (105 ± 2) °C Time: 1000 hours Test Requirement: After the test, the voltage drop shall not have changed by more than 10% of the value measured before the test. The clearing time of the fuse shall be in range.	MIL-STD-202(Test Method 108) GJB360B(Test Method 108)
2	High Humidity Test	Test Condition: Temperature: (40 ± 2) °C Humidity: 90% to 95% Time: 96 hours Test Requirement: After the test, the voltage drop shall not have changed by more than 10 % of the value measured before the test. The clearing time of the fuse shall be in range.	MIL-STD-202(Test Method 103) GJB360B(Test Method 103)
3	Thermal Shock Test	Test Condition: Per Cycle: -40 °C / 30 minutes, 85 °C / 30 minutes Time: 10 Cycles Test Requirement: After the test, the voltage drop shall not have changed by more than 10 % of the value measured before the test. The clearing time of the fuse shall be in range.	MIL-STD-202(Test Method 107) GJB360B(Test Method 107)

Installation

Mechanical stress

Do not apply mechanical stress to the fuse body during or after the installation.

Wave soldering Parameters (For Reference Only)



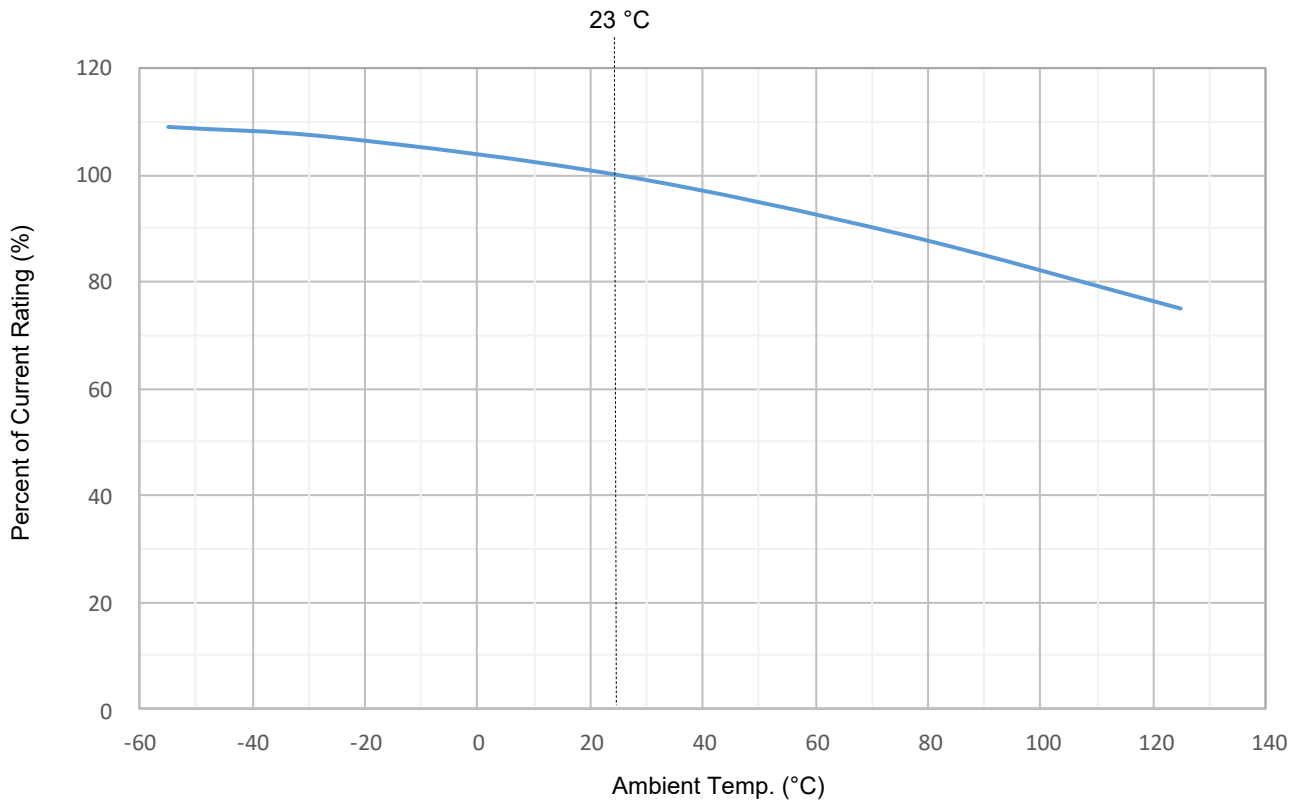
Item	Temp. (°C)	Time (s)
Preheating	100 to 150	60 to 180
Dwelling	260 ± 5	2 to 5

Recommended Hand-Soldering Parameters

Solder Iron Temp.: (350 ± 5) °C

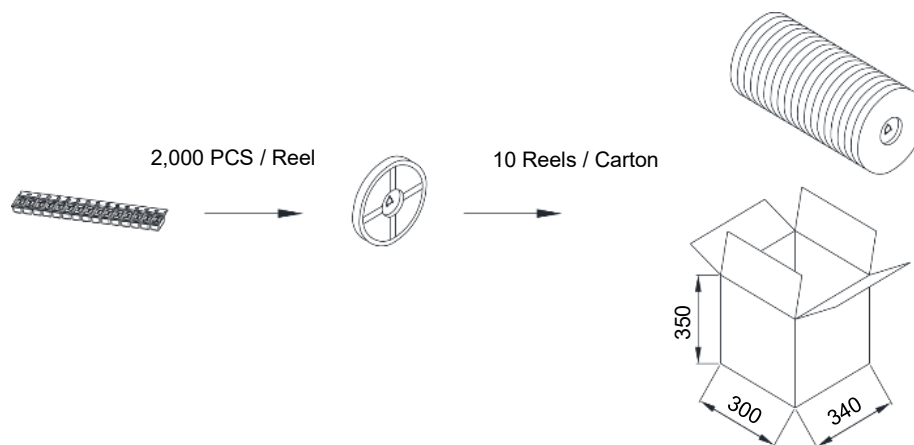
Heating Time: 5 seconds Max.

Temperature Derating Curve



Packaging Information

All dimensions in mm



Item	Reel	Carton
Quantity (PCS)	2,000	20,000
Gross Weight (kg)		9.0×(1±10%)



ATTENTION

Inspection

Cold Resistance Test

- a. Applied current shall be less than 10% of rated current, at ambient Temp. of (23 ± 2) °C.
- b. (4-Wire) Resistance Measurement.

Usage

- a. Do not touch the fuse body or lead wire when power on, avoiding scald or electric shock.
- b. Air pressure is 80 kPa to 106 kPa. These values represent an altitude of +2000 m to -500 m, respectively.

Replacement

For safety reasons, the Fuse is the non-resettable product, please ensure that the alternative Fuse is the same type when replace it.

Storage

Please store the fuse in the environment without high temperature, high humidity or corrosive gas, to avoid reducing the solderability of the lead wire. Please use them up within 1 year after receiving the goods.